

## The Complete PLCLearn Series, Basics, Advanced I and Advanced II Lab Project Manuals (The Complete PLCLearn Series, All three Volumes)

By Timothy P Gates



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The complete three volume set of lab project manuals combined into one binder. Basics, Advanced I and Advanced II.All three lab project manuals, 197 pages total. Each lab manual comes with a lab commentary videos on YouTube that provides a narrated wrap up after each lab project. The Basics Lab Projects Manual: The manual has illustrated step by step procedures to build the PLC demo, setup an RSLinx driver, configure I/O, navigate RSLogix500, display and modify all of the data table files, save your project files, download program files, upload program files, going Online, creat and edit Ladder Logic programs, programming with all of the basic instructions - XIC - XIO - OTE - OTL - OTU -TON - TOF - RTO - CTU - CTD and RES. It also includes fully illustrated step by step procedures for opening a project from the hard drive, going online with an offline project, searching and using the cross reference. The Advanced I Lab Projects Manual: The Advanced I manual has advanced timer applications, FIFO instructions FFL and FFU, LIFO instructions LFL and LFU, FLL; All of the comparison instructions, LES - GRT - LEQ - GEQ - EQU - NEQ - MEQ - LIM; All of the Math Instructions, ADD - SUB - MUL - DIV - SQR - NEG - TOD -FRD, MOV - MVM - OR - AND - XOR - NOT - CLR, COP - FLL - 32Bit Math - SCL - INT - STI - STE - STD. The Advanced II Lab Projects Manual: Shift register - BSL - BSR - using the unload bit, sequencer logic with OTL/OUT and seal in logic, sequencer - SQC - SQO and SQL, program control instructions JMP - LBL - JSR - MCR - TND and SUS, advanced math instructions - ENC and DCD, using the high speed counter instructions in the modes - UP -UP/RES/HOLD - PULSE/DIRECTION - PULSE/DIRECTION/RES/HOLD -UP/DOWN - UP/DOWN/RES/HOLD - ENCODER/RES/HOLD - the HSL instruction and the RAC instruction, immediate I/O update instructions - IIM and IOM and last but not least the message instructions - MSG. 71 instructions in all.

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